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Manufacturers Association, Cleveland, OH, 2012. AD. NAIMA 202, Standard for Flexible Fiberglass Insulation Systems in Metal Buildings, 2000. AE. SJI, (Steel Joist Institute) - Standard Specifications, Load Tables and Weight Tables for Steel Joists and Joist Girders, 42nd Edition. AF.

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Fabrication of structural weldments and cold-formed products requiring welding. 4.5.2 Part B: Fabrication of cold-formed

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products not requiring welding. 4.5.3 Part C: Design of metal building systems. 4.6 Eligibility: The Metal Building Systems Manufacturer must have, at -house a minimum, in capabilities for Parts A and C. Part B components can be

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662-563-4574 www.acibuildingsystems.com. Company Profile: ACI Building Systems, LLC is a leading manufacturer of custom engineered metal buildings, roofing systems, and components for the construction industry. We focus on providing innovative building and roofing solutions to the Architectural, Commercial, and Industrial (ACI) markets.

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Fabrication tolerances. Geometrical tolerances are specified in Annex B of BS EN 1090-2. Tolerances are grouped three distinct categories: Essential tolerances. These are the limits of permissible deviation for the mechanical resistance and stability of the structure and are used to support conformity assessment to BS EN 1090-1.

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Fabrication Tolerances Fabrication tolerances are covered in Section 6.4 of the COSP. When the plain material sections arrive at the fabricating plant, members are cut to length, finished, and fabricated. Various tolerances are stipulated on

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the fabricated dimensions of the pieces to facilitate the erection, fit-up and positioning of the members.

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Beam and Column Fabrication Tolerances for Length Sizes
Length, L Max. Variation Both ends finished for contact bearing (i.e. columns, COSP 6.4.1) All $\pm 1/32$ " Members that frame to other steel members (COSP 6.4.1) L $\leq 30'$ $\pm 1/16$ " L $> 30'$ $\pm 1/8$ " mentary can greatly improve your understanding of how a structural steel building fits together.

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