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the concept of two basic

levels of standard

technical requirements

for line pipe expressed as

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two product specification levels (PSL 1 and PSL 2). Level PSL 1 provides a standard quality level for line pipe.

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44th from the 43rd

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Edition of API Spec 5L

- Current 44th edition includes: – Harmonized API 5L and ISO 3183 technical requirements – Major changes in format vs the 43rd 5L edition – Addition of high strength X90-X120 pipe grades – Annexes which include requirements for sour and offshore service and for avoidance of ductile

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subject comparison in an effort to aid in the transition to the 44th edition of API Spec 5L on Line Pipe. This Specification for Line Pipe

Api 5l 44th And 45th Edition Comparison
API Specification 5L/ISO 3183, Specification for Line Pipe, 44th Edition, October 2007.

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ADDENDUM. Replace all of Annex N with the attached. Replace page 150 of Annex O with the attached. **NOTE** Bars in the outside margins denote changes and additions made February 2009 to the original Annex N and Annex O of the 44th Edition published October 2007.

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Description. This
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requirements for the
manufacture of two
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of seamless and welded steel pipes for use in pipeline transportation systems in the petroleum and natural gas industries. This edition of API Spec 5L is the modified national adoption of ISO 3183: 2007 Petroleum and natural gas industries Steel pipe for pipeline transportation systems.

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seamless manufacturing
type usually for the small
diameters pipe, the pipe
diameter is less than mm
or 6 inch, the seamless
steel pipe is more applied
than steel pipe in welded.

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into e ° ect May 1, 2019.
Errata 1 is dated May
2018. The standard
speci fi es requirements
for the manufacture of

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two product
specification levels (PSL
1 and PSL 2) of seamless
and welded steel pipe

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API Spec 5B -
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and was wondering if anyone has done a detailed comparison

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Pipelines ...

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Line Pipe - ANSI/API
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specification 5L - 44th
Edition, October 1,
2007) Sizes: Nominal
Pipe Size 1/2" to 48 "
O.D. Wall Thickness -
Schedule 10 through 160,
STD, XS, XXS. Product
Specification Level (PSL)
API 5L PSL 2 API 5L PSL
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